

View Online at <https://aerobasegroup.com/nsn/5315-01-246-1132>

First End Style:

Square

Second End Style:

Chamfered

Shank Length:

Between 0.610 inches and 0.630 inches

Shoulder Diameter:

Between 0.374 inches and 0.376 inches

Shank Diameter:

0.344 inches

Overall Length:

Between 2.590 inches and 2.610 inches

Undercut Diameter:

Between 0.319 inches and 0.323 inches

Undercut Width:

Between 0.029 inches and 0.032 inches

Second End Relationship With First End:

Not identical

Second Shank Diameter:

Between 0.360 inches and 0.365 inches

First End Location:

Short shank end

Second End Tip Radius:

0.030 inches

Surface Finish:

16.0 microinches radius end

Second End Taper Angle:

Between 59.0 degrees and 61.0 degrees

Second Shank Length:

0.470 inches

Special Features:

Fifth shank 0.950 in. Lg. 0.184 in. Min 0.185 in. Maximum dia, second shank paint dark grey color no. 36231

Material:

Steel comp 303

Material Specification:

Astm a582 cond a assn standard single material response

Surface Treatment:

Passivate

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fig:

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