

View Online at <https://aerobasegroup.com/nsn/5315-01-246-1868>

First End Style:

Square

Second End Style:

Chamfered

Thread Class:

2a

Thread Direction:

Right-hand

Thread Length:

0.250 inches

First Step Diameter:

Between 0.303 inches and 0.306 inches

First Step Length:

0.281 inches

Second Step Diameter:

Between 0.248 inches and 0.251 inches

Second Step Length:

0.078 inches

Third Step Diameter:

0.190 inches

Third Step Length:

0.297 inches

Hole Arrangement Style:

Drilled through center

First Hole Diameter:

Between 0.127 inches and 0.134 inches

Second End Taper Length:

0.219 inches

Second End Relationship With First End:

Not identical

Thread Size:

0.190 inches

First End Location:

Square end

Second End Tip Radius:

0.062 inches

Second End Taper Angle:

45.0 degrees

Material:

Steel comp 303

Material Specification:

Astm a582 assn standard single material response

Surface Treatment:

Passivate

Surface Treatment Specification:

Qq-p-35, type 2 federal specification single treatment response

Style Designator:

Shoulder

Thread Series Designator:

Unf

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fig:

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