

View Online at <https://aerobasegroup.com/nsn/5315-01-246-1868>

**First End Style:**

Square

**Second End Style:**

Chamfered

**Thread Class:**

2a

**Thread Direction:**

Right-hand

**Thread Length:**

0.250 inches

**First Step Diameter:**

Between 0.303 inches and 0.306 inches

**First Step Length:**

0.281 inches

**Second Step Diameter:**

Between 0.248 inches and 0.251 inches

**Second Step Length:**

0.078 inches

**Third Step Diameter:**

0.190 inches

**Third Step Length:**

0.297 inches

**Hole Arrangement Style:**

Drilled through center

**First Hole Diameter:**

Between 0.127 inches and 0.134 inches

**Second End Taper Length:**

0.219 inches

**Second End Relationship With First End:**

Not identical

**Thread Size:**

0.190 inches

**First End Location:**

Square end

**Second End Tip Radius:**

0.062 inches

**Second End Taper Angle:**

45.0 degrees

**Material:**

Steel comp 303

**Material Specification:**

Astm a582 assn standard single material response

**Surface Treatment:**

Passivate

**Surface Treatment Specification:**

Qq-p-35, type 2 federal specification single treatment response

**Style Designator:**

Shoulder

**Thread Series Designator:**

Unf

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fig:**

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