NSN 5315-01-246-1869

Headless Shoulder Pin - Page 1 of 2



View Online at https://aerobasegroup.com/nsn/5315-01-246-1869 First End Style: Chamfered Second End Style: Chamfered **Thread Class:** 2a **Thread Direction:** Right-hand Thread Length: 1.250 inches **Shank Length:** 2.880 inches **Shoulder Diameter:** Between 0.997 inches and 1.003 inches **Shank Diameter:** 0.500 inches **Overall Length:** 9.000 inches First End Taper Length: 0.040 inches **Second End Taper Length:** 2.500 inches Second End Relationship With First End: Not identical **Thread Size:** 0.500 inches First End Location: Chamfered end First End Taper Angle: 45.0 degrees **Second End Tip Radius:** 0.440 inches **Second End Taper Angle:** 5.0 degrees Material: Steel comp 630 **Material Specification:** Astm a564, cond h-900 assn standard single material response **Surface Treatment:**

Passivate

Surface Treatment Specification:

Gps20-200, type 2, cagec 24930 mfr ref single treatment response

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Style Designator:
Shoulder
Thread Series Designator:
Unf

Shelf Life:

N/a

Unit Of Measure:

Demilitarization:

No

Fiig:

A212a0