

View Online at <https://aerobasegroup.com/nsn/5315-01-249-4360>

First End Style:

Square

Second End Style:

Chamfered

Thread Class:

3a

Thread Direction:

Right-hand

Thread Length:

0.500 inches

Shank Length:

0.700 inches

Shoulder Width Across Flats:

0.625 inches

Shank Diameter:

Between 0.3115 inches and 0.3120 inches

Overall Length:

1.850 inches

Hole Arrangement Style:

Drilled shank threaded pin

First Hole Diameter:

Between 0.076 inches and 0.086 inches

Distance From Centerline Of Hole To End Of Pin:

0.140 inches

Second End Taper Length:

0.310 inches

Second End Relationship With First End:

Not identical

Thread Size:

0.312 inches

Second Shank Diameter:

Between 0.494 inches and 0.498 inches

First End Location:

Threaded end

Second End Tip Radius:

0.125 inches

Second Shank Length:

1.050 inches

Special Features:

Surface finish on second shank 32.0 microinches, 0.550 in. N0minal lg.

Material:

Steel comp 304

Material Specification:

Qq-s-763, cond b federal specification single material response

Style Designator:

Shoulder

Thread Series Designator:

Unjf

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

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