

View Online at <https://aerobasegroup.com/nsn/5315-01-249-4360>

**First End Style:**

Square

**Second End Style:**

Chamfered

**Thread Class:**

3a

**Thread Direction:**

Right-hand

**Thread Length:**

0.500 inches

**Shank Length:**

0.700 inches

**Shoulder Width Across Flats:**

0.625 inches

**Shank Diameter:**

Between 0.3115 inches and 0.3120 inches

**Overall Length:**

1.850 inches

**Hole Arrangement Style:**

Drilled shank threaded pin

**First Hole Diameter:**

Between 0.076 inches and 0.086 inches

**Distance From Centerline Of Hole To End Of Pin:**

0.140 inches

**Second End Taper Length:**

0.310 inches

**Second End Relationship With First End:**

Not identical

**Thread Size:**

0.312 inches

**Second Shank Diameter:**

Between 0.494 inches and 0.498 inches

**First End Location:**

Threaded end

**Second End Tip Radius:**

0.125 inches

**Second Shank Length:**

1.050 inches

**Special Features:**

Surface finish on second shank 32.0 microinches, 0.550 in. N0minal lg.

**Material:**

Steel comp 304

**Material Specification:**

Qq-s-763, cond b federal specification single material response

**Style Designator:**

Shoulder

**Thread Series Designator:**

Unjf

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fiig:**

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