

View Online at <https://aerobasegroup.com/nsn/5315-01-250-0704>

**First End Style:**

Chamfered

**Second End Style:**

Square

**Shank Length:**

Between 1.950 inches and 2.050 inches

**Shoulder Diameter:**

Between 0.540 inches and 0.580 inches

**Shank Diameter:**

Between 0.242 inches and 0.248 inches

**Overall Length:**

Between 2.810 inches and 3.010 inches

**First End Taper Length:**

Between 0.040 inches and 0.080 inches

**Second End Relationship With First End:**

Not identical

**Hardness Rating:**

33.0 rockwell c and 38.0 rockwell c

**First End Location:**

Chamfered end

**First End Taper Angle:**

Between 20.0 degrees and 30.0 degrees

**Material:**

Steel comp 630

**Material Specification:**

Ams5643 assn standard single material response

**Surface Treatment:**

Passivate

**Surface Treatment Specification:**

Qq-p-35 federal specification single treatment response

**Style Designator:**

Shoulder

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fiig:**

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