

View Online at <https://aerobasegroup.com/nsn/5315-01-251-0828>

**First End Style:**

Chamfered

**Second End Style:**

Square

**Thread Class:**

3a

**Thread Direction:**

Right-hand

**Thread Length:**

0.434 inches

**Shank Length:**

Between 0.170 inches and 0.210 inches

**Shoulder Diameter:**

Between 0.1906 inches and 0.1910 inches

**Shank Diameter:**

Between 0.300 inches and 0.310 inches

**Overall Length:**

Between 0.850 inches and 0.910 inches

**Undercut Diameter:**

Between 0.150 inches and 0.160 inches

**Undercut Width:**

Between 0.030 inches and 0.040 inches

**Second Undercut Width:**

Between 0.042 inches and 0.048 inches

**Second Undercut Diameter:**

Between 0.119 inches and 0.123 inches

**First End Taper Length:**

Between 0.020 inches and 0.040 inches

**Second End Relationship With First End:**

Not identical

**Thread Size:**

0.164 inches

**Second Shank Diameter:**

0.164 inches

**First End Location:**

Square end

**First End Taper Angle:**

45.0 degrees

**Surface Finish:**

63.0 microinches shoulder bearing surface

**Second Shank Length:**

0.434 inches

**Material:**

Steel comp 303 or steel comp 303se

**Material Specification:**

Ams 5640 assn standard all material responses

**Style Designator:**

Undercut

**Thread Series Designator:**

Unjf

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fig:**

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