

View Online at <https://aerobasegroup.com/nsn/5315-01-251-0828>

First End Style:

Chamfered

Second End Style:

Square

Thread Class:

3a

Thread Direction:

Right-hand

Thread Length:

0.434 inches

Shank Length:

Between 0.170 inches and 0.210 inches

Shoulder Diameter:

Between 0.1906 inches and 0.1910 inches

Shank Diameter:

Between 0.300 inches and 0.310 inches

Overall Length:

Between 0.850 inches and 0.910 inches

Undercut Diameter:

Between 0.150 inches and 0.160 inches

Undercut Width:

Between 0.030 inches and 0.040 inches

Second Undercut Width:

Between 0.042 inches and 0.048 inches

Second Undercut Diameter:

Between 0.119 inches and 0.123 inches

First End Taper Length:

Between 0.020 inches and 0.040 inches

Second End Relationship With First End:

Not identical

Thread Size:

0.164 inches

Second Shank Diameter:

0.164 inches

First End Location:

Square end

First End Taper Angle:

45.0 degrees

Surface Finish:

63.0 microinches shoulder bearing surface

Second Shank Length:

0.434 inches

Material:

Steel comp 303 or steel comp 303se

Material Specification:

Ams 5640 assn standard all material responses

Style Designator:

Undercut

Thread Series Designator:

Unjf

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fig:

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