

View Online at <https://aerobasegroup.com/nsn/5315-01-252-5372>

**First End Style:**

Chamfered

**Second End Style:**

Chamfered

**Shank Length:**

Between 1.777 inches and 1.797 inches

**Shoulder Diameter:**

Between 0.485 inches and 0.490 inches

**Shank Diameter:**

Between 0.239 inches and 0.249 inches

**Overall Length:**

Between 2.977 inches and 2.997 inches

**Hole Arrangement Style:**

One end drilled

**First Hole Diameter:**

Between 0.094 inches and 0.097 inches

**Distance From Centerline Of Hole To End Of Pin:**

Between 0.115 inches and 0.155 inches

**First End Taper Length:**

0.060 inches

**Second End Taper Length:**

0.250 inches

**Second End Relationship With First End:**

Not identical

**First End Location:**

Both ends

**First End Taper Angle:**

45.0 degrees

**Second End Taper Angle:**

30.0 degrees

**Material:**

Steel comp 1010 or steel comp 1012 or steel comp 1015 or steel comp 1016 or steel comp 1017 or steel comp 1018 or steel comp 1019 or steel comp 1020 or steel comp 1021 or steel comp 1022 or steel comp 1023 or steel comp 1025

**Material Specification:**

Astm a576 assn standard all material responses

**Surface Treatment:**

Cadmium and chromate

**Surface Treatment Specification:**

Qq-p-416 federal specification single treatment response

**Style Designator:**

Shoulder

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fiig:**

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