

NSN 5315-01-253-5990 Headless Shoulder Pin - Page 1 of 2 View Online at https://aerobasegroup.com/nsn/5315-01-253-5990 First End Style: Chamfered Second End Style: Chamfered **Thread Class:** За **Thread Direction:** Right-hand Thread Length: Between 0.400 inches and 0.430 inches **Shank Length:** 0.530 inches **Shoulder Width Across Flats:** 0.250 inches **Shank Diameter:** 0.190 inches **Overall Length:** 0.650 inches First End Taper Length: 0.047 inches **Second End Taper Length:** 0.150 inches Second End Relationship With First End: Not identical **Thread Size:** 0.190 inches **Second Shank Diameter:** 

Between 0.209 inches and 0.215 inches

**First End Location:** 

Threaded end

First End Taper Angle:

45.0 degrees

**Second End Tip Radius:** 

0.063 inches

**Second Shank Length:** 

0.275 inches

Material:

Steel comp 303

**Material Specification:** 

Astm a582 assn standard single material response

**Surface Treatment:** 

**Passivate** 

## NSN 5315-01-253-5990

Headless Shoulder Pin - Page 2 of 2



Surface	Treatment	Specification:
---------	-----------	----------------

Qq-p-35, type 4 federal specification single treatment response

**Style Designator:** 

Shoulder

**Thread Series Designator:** 

Unf

Shelf Life:

N/a

**Unit Of Measure:** 

--

Demilitarization:

No

Fiig:

A212a0