

View Online at <https://aerobasegroup.com/nsn/5315-01-254-0224>

**First End Style:**

Chamfered

**Second End Style:**

Chamfered

**Thread Class:**

3a

**Thread Direction:**

Right-hand

**Thread Length:**

0.405 inches

**Shank Length:**

0.530 inches

**Shoulder Width Across Flats:**

0.125 inches

**Shank Diameter:**

Between 0.2490 inches and 0.2495 inches

**Overall Length:**

Between 1.153 inches and 1.157 inches

**First End Taper Length:**

0.030 inches

**Second End Taper Length:**

Between 0.248 inches and 0.252 inches

**Thready Qty Per Inch (tpi):**

28

**Second End Relationship With First End:**

Not identical

**Thread Size:**

0.250 inches

**Second Shank Diameter:**

Between 0.2490 inches and 0.2495 inches

**First End Location:**

Chamfered end

**First End Taper Angle:**

45.0 degrees

**Second End Tip Radius:**

Between 0.060 inches and 0.090 inches

**Second Shank Length:**

Between 0.123 inches and 0.127 inches

**Material:**

Steel comp xm-13

**Material Specification:**

Ams5629 assn standard single material response

**Surface Treatment:**

Passivate

**Style Designator:**

Shoulder

**Thread Series Designator:**

Unjf

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fiig:**

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