

View Online at <https://aerobasegroup.com/nsn/5315-01-254-0224>

First End Style:

Chamfered

Second End Style:

Chamfered

Thread Class:

3a

Thread Direction:

Right-hand

Thread Length:

0.405 inches

Shank Length:

0.530 inches

Shoulder Width Across Flats:

0.125 inches

Shank Diameter:

Between 0.2490 inches and 0.2495 inches

Overall Length:

Between 1.153 inches and 1.157 inches

First End Taper Length:

0.030 inches

Second End Taper Length:

Between 0.248 inches and 0.252 inches

Thready Qty Per Inch (tpi):

28

Second End Relationship With First End:

Not identical

Thread Size:

0.250 inches

Second Shank Diameter:

Between 0.2490 inches and 0.2495 inches

First End Location:

Chamfered end

First End Taper Angle:

45.0 degrees

Second End Tip Radius:

Between 0.060 inches and 0.090 inches

Second Shank Length:

Between 0.123 inches and 0.127 inches

Material:

Steel comp xm-13

Material Specification:

Ams5629 assn standard single material response

Surface Treatment:

Passivate

Style Designator:

Shoulder

Thread Series Designator:

Unjf

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

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