

View Online at <https://aerobasegroup.com/nsn/5315-01-254-1434>

First End Style:

Chamfered

Head Style:

Double chamfer

Under Head Length:

Between 1.657 inches and 1.717 inches

First Step Diameter:

Between 0.360 inches and 0.390 inches

First Step Length:

Between 0.032 inches and 0.097 inches

Second Step Diameter:

Between 0.309 inches and 0.310 inches

Second Step Length:

Between 1.620 inches and 1.625 inches

Hole Arrangement Style:

One end drilled

First Hole Diameter:

Between 0.061 inches and 0.068 inches

Distance From Centerline Of Hole To End Of Pin:

Between 0.620 inches and 0.625 inches

First End Taper Length:

0.046 inches

First End Taper Angle:

45.0 degrees

Pin Head Diameter:

Between 0.735 inches and 0.765 inches

Surface Finish:

63.0 microinches shank end

Special Features:

With groove adjoining shoulder

Height:

Between 0.110 inches and 0.140 inches

Material:

Steel comp 304

Material Specification:

Qq-s-763 cond a federal specification single material response

Style Designator:

Shoulder

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fig:

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