

View Online at <https://aerobasegroup.com/nsn/5315-01-255-2270>

**First End Style:**

Chamfered

**Second End Style:**

Chamfered

**Shank Length:**

0.530 inches

**Shoulder Diameter:**

Between 0.380 inches and 0.420 inches

**Shank Diameter:**

Between 0.2500 inches and 0.2506 inches

**Overall Length:**

Between 0.890 inches and 0.910 inches

**First End Taper Length:**

Between 0.010 inches and 0.030 inches

**Second End Taper Length:**

Between 0.010 inches and 0.050 inches

**Second End Relationship With First End:**

Not identical

**Second Shank Diameter:**

Between 0.248 inches and 0.250 inches

**First End Location:**

Small end

**First End Taper Angle:**

45.0 degrees

**Second End Taper Angle:**

45.0 degrees

**Second Shank Length:**

Between 0.215 inches and 0.225 inches

**Special Features:**

2shoulder length is minus .145 inches and plus .155 inches. The radius under the shoulder on the long shank end is minus .012 inches and plus .018 inches. Long shank undercut 2 places adjacent to shoulder, minus .231 inches and plus .241 inches

**Material:**

Steel comp 630 or steel comp xm-12

**Style Designator:**

Shoulder

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fiig:**

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