

View Online at <https://aerobasegroup.com/nsn/5315-01-255-2270>

First End Style:

Chamfered

Second End Style:

Chamfered

Shank Length:

0.530 inches

Shoulder Diameter:

Between 0.380 inches and 0.420 inches

Shank Diameter:

Between 0.2500 inches and 0.2506 inches

Overall Length:

Between 0.890 inches and 0.910 inches

First End Taper Length:

Between 0.010 inches and 0.030 inches

Second End Taper Length:

Between 0.010 inches and 0.050 inches

Second End Relationship With First End:

Not identical

Second Shank Diameter:

Between 0.248 inches and 0.250 inches

First End Location:

Small end

First End Taper Angle:

45.0 degrees

Second End Taper Angle:

45.0 degrees

Second Shank Length:

Between 0.215 inches and 0.225 inches

Special Features:

2shoulder length is minus .145 inches and plus .155 inches. The radius under the shoulder on the long shank end is minus .012 inches and plus .018 inches. Long shank undercut 2 places adjacent to shoulder, minus .231 inches and plus .241 inches

Material:

Steel comp 630 or steel comp xm-12

Style Designator:

Shoulder

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

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