

View Online at <https://aerobasegroup.com/nsn/5315-01-266-2625>

**First End Style:**

Chamfered

**Second End Style:**

Square

**Overall Length:**

4.120 inches

**Diameter:**

Between 1.112 inches and 1.115 inches

**Effective Length:**

3.624 inches

**Undercut Diameter:**

Between 1.055 inches and 1.063 inches

**Undercut Width:**

Between 0.056 inches and 0.060 inches

**Second Undercut Width:**

Between 0.056 inches and 0.060 inches

**First End Taper Length:**

0.120 inches

**Second End Relationship With First End:**

Not identical

**First End Location:**

Chamfered end

**First End Taper Angle:**

15.0 degrees

**Surface Finish:**

63.0 microinches outside diameter

**Material:**

Steel comp 630

**Material Specification:**

Ams 5643 assn standard single material response

**Surface Treatment:**

Passivate

**Surface Treatment Specification:**

Qq-p-35, type 1 federal specification single treatment response

**Style Designator:**

Groove

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fig:**

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