

View Online at <https://aerobasegroup.com/nsn/5315-01-268-9882>

**First End Style:**

Chamfered

**Second End Style:**

Square

**Thread Class:**

2a

**Thread Direction:**

Right-hand

**Thread Length:**

0.370 inches

**First Step Diameter:**

Between 0.309 inches and 0.312 inches

**First Step Length:**

0.560 inches

**Second Step Diameter:**

Between 0.184 inches and 0.187 inches

**Second Step Length:**

1.190 inches

**Third Step Diameter:**

0.164 inches

**Third Step Length:**

0.370 inches

**First End Taper Length:**

0.090 inches

**Second End Relationship With First End:**

Not identical

**Hardness Rating:**

28.0 rockwell c and 32.0 rockwell c

**Thread Size:**

0.164 inches

**First End Location:**

Tapered end

**First End Taper Angle:**

30.0 degrees

**Special Features:**

First step taper 3.0 degree length of 0.300 in.; surface finish on taper and second step diameter 63.0 microinches, first step before taper  
32.0 microinches

**Material:**

Steel comp 4140

**Material Specification:**

Aisi assn standard single material response

**Style Designator:**

Shoulder

**Thread Series Designator:**

Unc

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fiig:**

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