

View Online at <https://aerobasegroup.com/nsn/5315-01-268-9882>

First End Style:

Chamfered

Second End Style:

Square

Thread Class:

2a

Thread Direction:

Right-hand

Thread Length:

0.370 inches

First Step Diameter:

Between 0.309 inches and 0.312 inches

First Step Length:

0.560 inches

Second Step Diameter:

Between 0.184 inches and 0.187 inches

Second Step Length:

1.190 inches

Third Step Diameter:

0.164 inches

Third Step Length:

0.370 inches

First End Taper Length:

0.090 inches

Second End Relationship With First End:

Not identical

Hardness Rating:

28.0 rockwell c and 32.0 rockwell c

Thread Size:

0.164 inches

First End Location:

Tapered end

First End Taper Angle:

30.0 degrees

Special Features:

First step taper 3.0 degree length of 0.300 in.; surface finish on taper and second step diameter 63.0 microinches, first step before taper
32.0 microinches

Material:

Steel comp 4140

Material Specification:

Aisi assn standard single material response

Style Designator:

Shoulder

Thread Series Designator:

Unc

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

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