

View Online at <https://aerobasegroup.com/nsn/5315-01-269-3771>

**First End Style:**

Chamfered

**Thread Class:**

3a

**Thread Direction:**

Right-hand

**Shoulder Diameter:**

Between 0.3088 inches and 0.3098 inches

**Overall Length:**

2.250 inches

**First Step Diameter:**

Between 0.2435 inches and 0.2500 inches

**First Step Length:**

0.120 inches

**Second Step Diameter:**

Between 0.2445 inches and 0.2490 inches

**Second Step Length:**

0.720 inches

**Third Step Length:**

0.400 inches

**First End Taper Length:**

Between 0.040 inches and 0.070 inches

**Thread Size:**

0.250 inches

**First End Taper Angle:**

Between 44.0 degrees and 46.0 degrees

**Surface Finish:**

63.0 microinches shoulder end

**Material:**

Steel comp 440c

**Material Specification:**

Ams 5630 assn standard single material response

**Thread Series Designator:**

Unjf

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fig:**

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