

View Online at <https://aerobasegroup.com/nsn/5315-01-269-3773>

First End Style:

Chamfered

Second End Style:

Square

Thread Class:

3a

Thread Direction:

Right-hand

Thread Length:

0.800 inches

Shoulder Diameter:

Between 0.4990 inches and 0.5000 inches

Overall Length:

2.100 inches

First Step Length:

0.250 inches

Second Step Diameter:

Between 0.2490 inches and 0.2500 inches

Second Step Length:

0.550 inches

Third Step Diameter:

Between 0.2435 inches and 0.2500 inches

Third Step Length:

0.800 inches

First End Taper Length:

Between 0.040 inches and 0.070 inches

Second End Relationship With First End:

Not identical

Thread Size:

0.250 inches

First End Location:

Threaded end

First End Taper Angle:

Between 44.0 degrees and 46.0 degrees

First Step Width Across Flats:

0.375 inches

Material:

Steel comp 440c

Material Specification:

Ams 5630 assn standard single material response

Style Designator:

Shoulder

Thread Series Designator:

Unjf

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

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