

View Online at <https://aerobasegroup.com/nsn/5315-01-269-3773>

**First End Style:**

Chamfered

**Second End Style:**

Square

**Thread Class:**

3a

**Thread Direction:**

Right-hand

**Thread Length:**

0.800 inches

**Shoulder Diameter:**

Between 0.4990 inches and 0.5000 inches

**Overall Length:**

2.100 inches

**First Step Length:**

0.250 inches

**Second Step Diameter:**

Between 0.2490 inches and 0.2500 inches

**Second Step Length:**

0.550 inches

**Third Step Diameter:**

Between 0.2435 inches and 0.2500 inches

**Third Step Length:**

0.800 inches

**First End Taper Length:**

Between 0.040 inches and 0.070 inches

**Second End Relationship With First End:**

Not identical

**Thread Size:**

0.250 inches

**First End Location:**

Threaded end

**First End Taper Angle:**

Between 44.0 degrees and 46.0 degrees

**First Step Width Across Flats:**

0.375 inches

**Material:**

Steel comp 440c

**Material Specification:**

Ams 5630 assn standard single material response

**Style Designator:**

Shoulder

**Thread Series Designator:**

Unjf

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fiig:**

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