

View Online at <https://aerobasegroup.com/nsn/5315-01-270-2833>

First End Style:

Chamfered

Second End Style:

Square

Thread Class:

2a

Thread Direction:

Right-hand

Thread Length:

0.150 inches

Shoulder Width Across Flats:

Between 0.255 inches and 0.260 inches

Overall Length:

Between 0.730 inches and 0.770 inches

First Step Length:

0.080 inches

Second Step Diameter:

Between 0.170 inches and 0.175 inches

Second Step Length:

Between 0.097 inches and 0.102 inches

Third Step Diameter:

0.112 inches

Third Step Length:

0.200 inches

First End Taper Length:

Between 0.040 inches and 0.080 inches

Second End Relationship With First End:

Not identical

Thread Size:

0.112 inches

First End Location:

Chamfered end

First End Taper Angle:

30.0 degrees

Special Features:

Second shoulder width across flat 0.180 in. Min, and 0.220 in. Max

Material:

Steel comp 303se

Material Specification:

Astm a581, cond a assn standard single material response

Surface Treatment:

Passivate

Surface Treatment Specification:

Qq-p-35, type 4 federal specification single treatment response

Style Designator:

Shoulder

Thread Series Designator:

Unc

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

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