

View Online at <https://aerobasegroup.com/nsn/5315-01-270-3771>

**First End Style:**

Square

**Second End Style:**

Chamfered

**Thread Class:**

2a

**Thread Direction:**

Right-hand

**Thread Length:**

0.340 inches

**Shoulder Width Across Flats:**

0.188 inches

**Overall Length:**

1.000 inches

**First Step Diameter:**

Between 0.086 inches and 0.090 inches

**First Step Length:**

0.100 inches

**Second Step Diameter:**

Between 0.093 inches and 0.095 inches

**Second Step Length:**

0.100 inches

**Third Step Diameter:**

0.086 inches

**Third Step Length:**

0.400 inches

**Second End Taper Length:**

0.076 inches

**Second End Relationship With First End:**

Not identical

**Thread Size:**

0.086 inches

**First End Location:**

Threaded end

**Second End Tip Radius:**

0.010 inches

**Second End Taper Angle:**

30.0 degrees

**Material:**

Steel comp 303

**Material Specification:**

Astm a582 assn standard single material response

**Surface Treatment:**

Passivate

**Surface Treatment Specification:**

Qq-p-35, type 4 federal specification single treatment response

**Style Designator:**

Shoulder

**Thread Series Designator:**

Unc

**Shelf Life:**

N/a

**Unit Of Measure:**

--

**Demilitarization:**

No

**Fig:**

A212a0