

View Online at <https://aerobasegroup.com/nsn/5315-01-270-3771>

First End Style:

Square

Second End Style:

Chamfered

Thread Class:

2a

Thread Direction:

Right-hand

Thread Length:

0.340 inches

Shoulder Width Across Flats:

0.188 inches

Overall Length:

1.000 inches

First Step Diameter:

Between 0.086 inches and 0.090 inches

First Step Length:

0.100 inches

Second Step Diameter:

Between 0.093 inches and 0.095 inches

Second Step Length:

0.100 inches

Third Step Diameter:

0.086 inches

Third Step Length:

0.400 inches

Second End Taper Length:

0.076 inches

Second End Relationship With First End:

Not identical

Thread Size:

0.086 inches

First End Location:

Threaded end

Second End Tip Radius:

0.010 inches

Second End Taper Angle:

30.0 degrees

Material:

Steel comp 303

Material Specification:

Astm a582 assn standard single material response

Surface Treatment:

Passivate

Surface Treatment Specification:

Qq-p-35, type 4 federal specification single treatment response

Style Designator:

Shoulder

Thread Series Designator:

Unc

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fig:

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