

View Online at <https://aerobasegroup.com/nsn/5315-01-273-6928>

**First End Style:**

Chamfered

**Head Style:**

Double chamfer

**Under Head Length:**

Between 1.797 inches and 1.827 inches

**First Step Diameter:**

Between 0.485 inches and 0.515 inches

**First Step Length:**

0.062 inches

**Second Step Diameter:**

Between 0.183 inches and 0.185 inches

**Second Step Length:**

Between 1.672 inches and 1.703 inches

**Hole Arrangement Style:**

Drilled through center

**First Hole Diameter:**

Between 0.062 inches and 0.078 inches

**First End Taper Length:**

0.047 inches

**First End Taper Angle:**

45.0 degrees

**Pin Head Diameter:**

Between 0.735 inches and 0.765 inches

**Surface Finish:**

63.0 microinches outside diameter

**Special Features:**

Undercut between first and second step 0.047 inch min 0.078 inch maximum width 0.141 inch min 0.172 inch maximum diameter

**Height:**

Between 0.110 inches and 0.140 inches

**Material:**

Steel comp 304

**Material Specification:**

Qq-s-763 cond a federal specification single material response

**Style Designator:**

Shoulder

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fig:**

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