

View Online at <https://aerobasegroup.com/nsn/5315-01-273-6928>

First End Style:

Chamfered

Head Style:

Double chamfer

Under Head Length:

Between 1.797 inches and 1.827 inches

First Step Diameter:

Between 0.485 inches and 0.515 inches

First Step Length:

0.062 inches

Second Step Diameter:

Between 0.183 inches and 0.185 inches

Second Step Length:

Between 1.672 inches and 1.703 inches

Hole Arrangement Style:

Drilled through center

First Hole Diameter:

Between 0.062 inches and 0.078 inches

First End Taper Length:

0.047 inches

First End Taper Angle:

45.0 degrees

Pin Head Diameter:

Between 0.735 inches and 0.765 inches

Surface Finish:

63.0 microinches outside diameter

Special Features:

Undercut between first and second step 0.047 inch min 0.078 inch maximum width 0.141 inch min 0.172 inch maximum diameter

Height:

Between 0.110 inches and 0.140 inches

Material:

Steel comp 304

Material Specification:

Qq-s-763 cond a federal specification single material response

Style Designator:

Shoulder

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fig:

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