

View Online at <https://aerobasegroup.com/nsn/5315-01-273-6932>

**First End Style:**

Countersunk

**Second End Style:**

Counterbored w/thru hole

**Shank Length:**

0.957 inches

**Shoulder Diameter:**

Between 0.6869 inches and 0.6872 inches

**Shank Diameter:**

Between 0.6244 inches and 0.6247 inches

**Overall Length:**

Between 1.240 inches and 1.243 inches

**Undercut Diameter:**

Between 0.604 inches and 0.614 inches

**Undercut Width:**

0.046 inches

**Second End Counterbore Diameter:**

Between 0.360 inches and 0.390 inches

**Second End Counterbore Depth:**

Between 0.031 inches and 0.046 inches

**Second End Relationship With First End:**

Not identical

**Hardness Rating:**

54.0 rockwell c and 58.0 rockwell c

**First End Location:**

Long end

**First End Countersink Angle:**

60.0 degrees

**Surface Finish:**

8.0 microinches long shank

**First End Countersink Diameter:**

0.234 inches

**Special Features:**

Counterbore is countersunk 0.234 inch diameter by 60 degree angle

**Material:**

Steel comp 8650h

**Material Specification:**

Astm a304 assn standard single material response

**Style Designator:**

Undercut

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fiig:**

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