NSN 5315-01-275-6985

Headless Shoulder Pin - Page 1 of 2



View Online at https://aerobasegroup.com/nsn/5315-01-275-6985

First End Style:	
Chamfered	
Second End Style:	
Chamfered	
Thread Class:	
3a	
Thread Direction:	
Right-hand	
Thread Length:	
0.281 inches	
Shank Length:	
0.411 inches	
Shoulder Width Across Flats:	
0.250 inches	
Shank Diameter:	
0.190 inches	
Overall Length:	
0.910 inches	
First End Taper Length:	
0.047 inches	
Second End Taper Length:	
0.374 inches	
Second End Relationship With First End:	
Not identical	
Thread Size:	
0.190 inches	
Second Shank Diameter:	
Between 0.210 inches and 0.215 inches	
First End Location:	
Threaded end	
First End Taper Angle:	
45.0 degrees	
Second End Tip Radius:	
0.063 inches	
Second Shank Length:	
0.499 inches	
Special Features:	
Make from nas574-2	
Material:	
Steel comp 303 or steel comp 303se	
Material Specification:	

Astm a581 cond b assn standard 1st material response or ams 5640 assn standard 1st material response or ams 5640 assn standard 2nd material response

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Surface Treatment:
Passivate
Surface Treatment Specification:
Qq-p-35 federal specification single treatment response
Style Designator:
Shoulder
Thread Series Designator:
Unf
Shelf Life:
N/a
Unit Of Measure:
Demilitarization:
No
Fiig:

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