

View Online at <https://aerobasegroup.com/nsn/5315-01-276-8679>

**First End Style:**

Chamfered

**Thread Class:**

3a

**Thread Direction:**

Right-hand

**Thread Length:**

0.400 inches

**Shoulder Width Across Flats:**

0.500 inches

**Overall Length:**

1.350 inches

**First Step Diameter:**

Between 0.3100 inches and 0.3110 inches

**First Step Length:**

0.150 inches

**Second Step Diameter:**

Between 0.3735 inches and 0.3745 inches

**Second Step Length:**

0.150 inches

**Third Step Diameter:**

Between 0.3100 inches and 0.3110 inches

**Third Step Length:**

0.400 inches

**First End Taper Length:**

0.030 inches

**Second End Taper Length:**

0.150 inches

**Thready Qty Per Inch (tpi):**

24

**Second End Relationship With First End:**

Identical

**Thread Size:**

0.3125 inches

**First End Location:**

Threaded end

**First End Taper Angle:**

45.0 degrees

**Second End Taper Angle:**

30.0 degrees

**Special Features:**

There is a radius of 0.005 inchesmax. Under the first step

**Material:**

Steel comp 630

**Style Designator:**

Shoulder

**Thread Series Designator:**

Unf

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fiig:**

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