

View Online at <https://aerobasegroup.com/nsn/5315-01-278-4063>

**First End Style:**

Radius

**Second End Style:**

Square

**Thread Class:**

2a

**Thread Direction:**

Right-hand

**Thread Length:**

Between 0.400 inches and 0.500 inches

**Shank Length:**

1.740 inches

**Shoulder Diameter:**

Between 0.378 inches and 0.379 inches

**Shank Diameter:**

Between 0.180 inches and 0.190 inches

**Overall Length:**

3.130 inches

**First End Corner Radius:**

0.060 inches

**Second End Relationship With First End:**

Not identical

**Hardness Rating:**

30.0 rockwell c and 35.0 rockwell c

**Thread Size:**

0.190 inches

**Second Shank Diameter:**

Between 0.311 inches and 0.312 inches

**First End Location:**

Unthreaded end

**Surface Finish:**

63.0 microinches shoulder outside diameter

**Second Shank Length:**

0.430 inches

**Material:**

Steel comp 4130 or steel comp 4140 or steel comp 4340

**Surface Treatment:**

Phosphate manganese or phosphate zinc

**Surface Treatment Specification:**

Dod-p-16232 ty m, cl1 federal specification 1st treatment response or dod-p-16232 ty z, cl1 federal specification 2nd treatment response

**Style Designator:**

Shoulder

**Thread Series Designator:**

Unf

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fiig:**

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