

View Online at <https://aerobasegroup.com/nsn/5315-01-280-7054>

**First End Style:**

Chamfered

**Second End Style:**

Square w/thru hole

**Shank Length:**

1.500 inches

**Shoulder Diameter:**

Between 0.873 inches and 0.874 inches

**Shank Diameter:**

Between 0.6879 inches and 0.6889 inches

**Overall Length:**

2.500 inches

**First End Taper Length:**

0.062 inches

**Second End Relationship With First End:**

Not identical

**Second Shank Diameter:**

Between 0.7479 inches and 0.7491 inches

**First End Location:**

Chamfered end

**First End Taper Angle:**

Between 20.0 degrees and 30.0 degrees

**Surface Finish:**

63.0 microinches outside diameter

**Second Shank Length:**

Between 0.745 inches and 0.755 inches

**Material:**

Steel comp 630

**Material Specification:**

Ams 5643 assn standard single material response

**Style Designator:**

Shoulder

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fiig:**

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