

View Online at <https://aerobasegroup.com/nsn/5315-01-298-0668>

**First End Style:**

Square

**Head Style:**

Flat fillister

**Diameter:**

Between 0.1858 inches and 0.1865 inches

**Effective Length:**

1.125 inches

**Undercut Diameter:**

Between 0.1735 inches and 0.1765 inches

**Under Head Length:**

1.265 inches

**Undercut Width:**

Between 0.018 inches and 0.020 inches

**Hardness Rating:**

36.0 rockwell c and 43.0 rockwell c

**Pin Head Diameter:**

0.312 inches

**Special Features:**

Three additional grooves; first undercut radius 0.025 in. Nom 0.136 in. Min 0.141 in. Maximum undercut diameter adjacent to head; second groove 0.118 in. Min 0.148 in. Maximum w 0.140 in. Min 0.150 in. Maximum undercut diameter located 0.249 in. Min 0.259 in. Maximum from bearing surface of head; third groove 0.118 in. Min 0.148 in. Maximum w 0.140 in. Min 0.150 in. Maximum undercut diameter located 0.777 in. Min 0.787 in. Maximum from bearing surface of head

**Height:**

0.140 inches

**Material:**

Steel comp 630

**Material Specification:**

Ams 5643 assn standard single material response

**Surface Treatment:**

Passivate

**Surface Treatment Specification:**

Ws19168 cagc 5d286 mfr ref single treatment response

**Style Designator:**

Groove

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fiig:**

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