

View Online at <https://aerobasegroup.com/nsn/5315-01-298-0668>

First End Style:

Square

Head Style:

Flat fillister

Diameter:

Between 0.1858 inches and 0.1865 inches

Effective Length:

1.125 inches

Undercut Diameter:

Between 0.1735 inches and 0.1765 inches

Under Head Length:

1.265 inches

Undercut Width:

Between 0.018 inches and 0.020 inches

Hardness Rating:

36.0 rockwell c and 43.0 rockwell c

Pin Head Diameter:

0.312 inches

Special Features:

Three additional grooves; first undercut radius 0.025 in. Nom 0.136 in. Min 0.141 in. Maximum undercut diameter adjacent to head; second groove 0.118 in. Min 0.148 in. Maximum w 0.140 in. Min 0.150 in. Maximum undercut diameter located 0.249 in. Min 0.259 in. Maximum from bearing surface of head; third groove 0.118 in. Min 0.148 in. Maximum w 0.140 in. Min 0.150 in. Maximum undercut diameter located 0.777 in. Min 0.787 in. Maximum from bearing surface of head

Height:

0.140 inches

Material:

Steel comp 630

Material Specification:

Ams 5643 assn standard single material response

Surface Treatment:

Passivate

Surface Treatment Specification:

Ws19168 cagc 5d286 mfr ref single treatment response

Style Designator:

Groove

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

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