

View Online at <https://aerobasegroup.com/nsn/5315-01-299-6738>

First End Style:

Chamfered

Second End Style:

Chamfered

Thread Length:

1.156 inches

Shank Length:

1.156 inches

Shoulder Diameter:

Between 4.999 inches and 5.000 inches

Shank Diameter:

Between 4.705 inches and 4.716 inches

Overall Length:

19.250 inches

Undercut Width:

0.156 inches

Hole Arrangement Style:

Both end drilled

First Hole Diameter:

0.344 inches

Second Hole Diameter:

0.344 inches

Distance From Centerline Of Hole To End Of Pin:

5.750 inches

Center To Center Distance Between Holes:

7.375 inches

First End Taper Length:

0.125 inches

Thready Qty Per Inch (tpi):

12

Second End Relationship With First End:

Not identical

First End Location:

Shoulder end

First End Taper Angle:

45.0 degrees

Surface Finish:

63.0 microinches shoulder outside diameter

Special Features:

In shoulder end drill three 0.344 inch diameter longitudinal holes, equally spaced on a 1.500 inch diameter circle circumscribed around axial center, first hole 5.938 inches depth intersecting 0.344 inch diameter perpendicular hole, tap with 0.125 national pipe thread, second hole 9.625 inches depth intersecting additional 0.344 inch diameter perpendicular hole equidistant 3.688 inch distance between holes, tap with 0.125 national pipe thread, third hole 13.312 inches depth intersecting 0.344 inch diameter perpendicular hole tap with 0.125 national pipe thread; all three perpendicular holes 1.938 inches depth; two symmetrical grooves parallel to shoulder end 1.125 inches from end, 0.531 inch width by 1.000 inches depth; keyway 0.375 inch width 0.250 inch depth 1.625 inches length with a full radius corner

Style Designator:

Undercut

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

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