

View Online at <https://aerobasegroup.com/nsn/5315-01-300-6455>

**First End Style:**

Chamfered

**Second End Style:**

Threaded and counterbored

**Thread Class:**

2a

**Thread Direction:**

Right-hand

**Thread Length:**

0.798 inches

**First Step Length:**

0.250 inches

**Second Step Diameter:**

Between 0.7485 inches and 0.7491 inches

**Second Step Length:**

3.332 inches

**Third Step Diameter:**

0.625 inches

**Third Step Length:**

0.798 inches

**Second End Counterbore Diameter:**

0.625 inches

**Second End Counterbore Depth:**

0.400 inches

**First End Taper Length:**

0.060 inches

**Second End Taper Length:**

0.060 inches

**Second End Relationship With First End:**

Not identical

**Thread Size:**

0.625 inches

**First End Location:**

Threaded end

**First End Taper Angle:**

45.0 degrees

**Second End Taper Angle:**

45.0 degrees

**First Step Width Across Flats:**

0.880 inches

**Special Features:**

Hole through longitudinal center 0.185 in. Min. Dia. 0.190 in. Max. Dia., 1.500 in. Deep; second shank has a hole 0.125 in. Dia. 0.440 in.

Deep along axial which is interceptive by first hole

**Material:**

Steel comp 1045

**Material Specification:**

296400ca cagec 06889 mfr ref single material response

**Style Designator:**

Shoulder

**Thread Series Designator:**

Unf

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fig:**

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