NSN 5315-01-300-6455

Headless Shoulder Pin - Page 1 of 2

Deep along axial which is interceptive by first hole



View Online at https://aerobasegroup.com/nsn/5315-01-300-6455

View Online at https://aerobasegroup.com/nsn/5315-01-300-6455
First End Style:
Chamfered
Second End Style:
Threaded and counterbored
Thread Class:
2a
Thread Direction:
Right-hand
Thread Length:
0.798 inches
First Step Length:
0.250 inches
Second Step Diameter:
Between 0.7485 inches and 0.7491 inches
Second Step Length:
3.332 inches
Third Step Diameter:
0.625 inches
Third Step Length:
0.798 inches
Second End Counterbore Diameter:
0.625 inches
Second End Counterbore Depth:
0.400 inches
First End Taper Length:
0.060 inches
Second End Taper Length:
0.060 inches
Second End Relationship With First End:
Not identical
Thread Size:
0.625 inches
First End Location:
Threaded end
First End Taper Angle:
45.0 degrees
Second End Taper Angle:
45.0 degrees
First Step Width Across Flats:
0.880 inches
Special Features:
Hole through longitudinal center 0.185 in. Min. Dia. 0.190 in. Max. Dia., 1.500 in. Deep; second shank has a hole 0.125 1n. Dia. 0.440 in.

NSN 5315-01-300-6455

Headless Shoulder Pin - Page 2 of 2



Material:
Steel comp 1045
Material Specification:
296400ca cagec 06889 mfr ref single material response
Style Designator:
Shoulder
Thread Series Designator:
Unf
Shelf Life:
N/a
Unit Of Measure:
Demilitarization:
No

Fiig: A212a0