

View Online at <https://aerobasegroup.com/nsn/5315-01-303-1016>

First End Style:

Radius

Hole Arrangement Style:

Both end drilled

First Hole Diameter:

Between 0.078 inches and 0.082 inches

Second Hole Diameter:

Between 0.078 inches and 0.082 inches

Distance From Centerline Of Hole To End Of Pin:

0.350 inches

Center To Center Distance Between Holes:

Between 1.640 inches and 1.660 inches

Pinlength:

Between 2.090 inches and 2.110 inches

Pindiameter:

Between 0.4350 inches and 0.4360 inches

First End Corner Radius:

0.040 inches

Second End Relationship With First End:

Identical

Special Features:

Within half hour after plating, pin shall be baked for a of twelve hours at 350.0 degrees to 400.0 degrees fahrenheit to provide hydrogen embrittlement relief; apply solid dry film lubricant per ef 98. Edo report 5370: 0.0003 - 0.0005 thick per surface over dimensions shown; paint only surface indicated on j end with one coat of primer per mil-p-23377 and two coats of polyurethane per mil-c-83286, color number 17875 insignia white

Material:

Steel comp xm-13

Material Specification:

Ams 5629, cond h-1000 assn standard single material response

Surface Treatment:

Chromium

Surface Treatment Specification:

Qq-c-320 class 2d, 0.0002 - 0.0004 thickness federal specification single treatment response

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

A212a0