

View Online at <https://aerobasegroup.com/nsn/5315-01-303-1016>

**First End Style:**

Radius

**Hole Arrangement Style:**

Both end drilled

**First Hole Diameter:**

Between 0.078 inches and 0.082 inches

**Second Hole Diameter:**

Between 0.078 inches and 0.082 inches

**Distance From Centerline Of Hole To End Of Pin:**

0.350 inches

**Center To Center Distance Between Holes:**

Between 1.640 inches and 1.660 inches

**Pinlength:**

Between 2.090 inches and 2.110 inches

**Pindiameter:**

Between 0.4350 inches and 0.4360 inches

**First End Corner Radius:**

0.040 inches

**Second End Relationship With First End:**

Identical

**Special Features:**

Hwithin half hour after plating, pin shall be baked for a of twelve hours at 350.0 degrees to 400.0 degrees fahrenheit to provide hydrogen embrittlement relief; apply solid dry film lubricant per ef 98. Edo report 5370: 0.0003 - 0.0005 thick per surface over dimensions shown; paint only surface indicated on j end with one coat of primer per mil-p-23377 and two coats of polyurethane per mil-c-83286, color number 17875 insignia white

**Material:**

Steel comp xm-13

**Material Specification:**

Ams 5629, cond h-1000 assn standard single material response

**Surface Treatment:**

Chromium

**Surface Treatment Specification:**

Qq-c-320 class 2d, 0.0002 - 0.0004 thickness federal specification single treatment response

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fiig:**

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