

View Online at <https://aerobasegroup.com/nsn/5315-01-303-4615>

First End Style:

Chamfered

Second End Style:

Chamfered

Thread Class:

3a

Thread Direction:

Right-hand

Thread Length:

Between 0.470 inches and 0.530 inches

Shank Length:

Between 0.490 inches and 0.510 inches

Shoulder Width Across Flats:

Between 0.720 inches and 0.780 inches

Shank Diameter:

0.250 inches

Overall Length:

Between 1.415 inches and 1.435 inches

First End Taper Length:

0.050 inches

Second End Taper Length:

Between 0.175 inches and 0.195 inches

Second End Relationship With First End:

Not identical

Thread Size:

0.250 inches

Second Shank Diameter:

0.250 inches

First End Location:

Threaded end

First End Taper Angle:

45.0 degrees

Second End Tip Radius:

0.060 inches

Second Shank Length:

Between 0.825 inches and 0.845 inches

Material:

Steel comp 302

Material Specification:

Mil-s-7720, comp 302, cond b military specification single material response

Surface Treatment:

Passivate

Surface Treatment Specification:

Mil-s-5002 military specification single treatment response

Style Designator:

Shoulder

Thread Series Designator:

Unf

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

A212a0

Mil-std (military Standard):

Mil-s-7720 spec.