NSN 5315-01-307-1856

Headless Shoulder Pin - Page 1 of 2

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First End Style: Chamfered **Second End Style:** Slotted **Shank Length:** Between 1.840 inches and 1.960 inches Shoulder Diameter: Between 0.502 inches and 0.506 inches **Shank Diameter:** Between 0.480 inches and 0.490 inches **Overall Length:** 11.000 inches **Hole Arrangement Style:** Both end drilled First Hole Diameter: 0.188 inches **Second Hole Diameter:** Between 0.125 inches and 0.129 inches Distance From Centerline Of Hole To End Of Pin: 0.250 inches **Center To Center Distance Between Holes:** 10.000 inches **Second End Slot Width:** Between 0.081 inches and 0.084 inches First End Taper Length: 0.060 inches Second End Slot Depth: 1.750 inches Second End Relationship With First End: Not identical First End Location: Shoulder end First End Taper Angle: 45.0 degrees Material: Steel comp 303 **Material Specification:** Astm a582, cond a assn standard single material response

Surface Treatment:

Passivate

Surface Treatment Specification:

Qq-p-35 federal specification single treatment response

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Style	Designator:

Shoulder

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

A212a0