## NSN 5315-01-307-8681

Headed Shoulder Pin - Page 1 of 1



View Online at https://aerobasegroup.com/nsn/5315-01-307-8681 First End Style: Square **Head Style:** Square **Under Head Length:** Between 1.310 inches and 1.350 inches First Step Diameter: Between 0.146 inches and 0.166 inches First Step Length: Between 0.810 inches and 0.850 inches **Second Step Diameter:** Between 0.142 inches and 0.145 inches Second Step Length: Between 0.480 inches and 0.520 inches **Head Width:** Between 0.220 inches and 0.260 inches **Hole Arrangement Style:** Drilled through head First Hole Diameter: Between 0.086 inches and 0.106 inches **Distance From Centerline Of Hole To End Of Pin:** Between 1.403 inches and 1.443 inches **Special Features:** 0.040 in. Min. 0.080 in. Max. Taper length two places on head of pin; 0.029 in. Min. 0.032 in. Max. Wide undercut 0.116 in. Min. 0.118 in. Max. Dia. Undercut located near second step end Height: Between 0.180 inches and 0.220 inches Material: Steel **Surface Treatment: Passivate Surface Treatment Specification:** Qq-p-35 federal specification single treatment response **Style Designator:** Shoulder Shelf Life: N/a **Unit Of Measure: Demilitarization:** 

Fiig:

No

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