

View Online at <https://aerobasegroup.com/nsn/5315-01-308-1521>

First End Style:

Chamfered

Second End Style:

Square

Shank Length:

0.630 inches

Shoulder Diameter:

0.250 inches

Shank Diameter:

Between 0.185 inches and 0.187 inches

Overall Length:

0.840 inches

First End Taper Length:

0.150 inches

Second End Relationship With First End:

Not identical

First End Location:

Shoulder end

First End Taper Angle:

30.0 degrees

Special Features:

Shank serrated 50 teeth per inch located 0.060 inch from underside of shoulder, 0.190 inch long, raise to 0.192 inch 0.194 inch diameter; 0.060 inch length of unchamfered portion of shoulder; symmetrical chamfer 60.0 degrees on axial center, 0.080 inch diameter at termination

Material:

Steel comp 316

Material Specification:

Qq-s-763 federal specification single material response

Style Designator:

Shoulder

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

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