

View Online at <https://aerobasegroup.com/nsn/5315-01-308-1521>

**First End Style:**

Chamfered

**Second End Style:**

Square

**Shank Length:**

0.630 inches

**Shoulder Diameter:**

0.250 inches

**Shank Diameter:**

Between 0.185 inches and 0.187 inches

**Overall Length:**

0.840 inches

**First End Taper Length:**

0.150 inches

**Second End Relationship With First End:**

Not identical

**First End Location:**

Shoulder end

**First End Taper Angle:**

30.0 degrees

**Special Features:**

Shank serrated 50 teeth per inch located 0.060 inch from underside of shoulder, 0.190 inch long, raise to 0.192 inch 0.194 inch diameter; 0.060 inch length of unchamfered portion of shoulder; symmetrical chamfer 60.0 degrees on axial center, 0.080 inch diameter at termination

**Material:**

Steel comp 316

**Material Specification:**

Qq-s-763 federal specification single material response

**Style Designator:**

Shoulder

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fiig:**

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