

NSN 5315-01-309-7864 Headless Shoulder Pin - Page 1 of 2 View Online at https://aerobasegroup.com/nsn/5315-01-309-7864 First End Style: Round **Second End Style:** Square **Thread Class:** 2a **Thread Direction:** Right-hand Thread Length: 0.280 inches **Shoulder Diameter:** 0.150 inches **Overall Length:** 0.600 inches First Step Diameter: Between 0.068 inches and 0.072 inches **Second Step Diameter:**

Between 0.118 inches and 0.122 inches

Second Step Length:

Between 0.030 inches and 0.035 inches

Third Step Diameter:

0.086 inches

Third Step Length:

Between 0.315 inches and 0.320 inches

Shoulder Length:

Between 0.046 inches and 0.056 inches

Second End Relationship With First End:

Not identical

Thread Size:

0.086 inches

First End Location:

Unthreaded end

First End Outer Radius:

0.035 inches

Material:

Steel comp 303 or steel comp 303se

Material Specification:

Astm a582 cond a assn standard single material response

Surface Treatment:

Passivate

Surface Treatment Specification:

Sps 03301 type 1 cagec 12464 mfr ref single treatment response

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Style Designator:
Shoulder
Thread Series Designator:
Unc
Shelf Life:
N/a

Demilitarization:

Unit Of Measure:

No

Fiig:

A212a0