

View Online at <https://aerobasegroup.com/nsn/5315-01-309-9507>

First End Style:

Chamfered

Second End Style:

Chamfered

Thread Class:

3a

Thread Direction:

Right-hand

Thread Length:

0.325 inches

Shank Length:

0.325 inches

Shoulder Width Across Flats:

0.500 inches

Shank Diameter:

0.250 inches

Undercut Width:

0.050 inches

Second End Relationship With First End:

Not identical

Hardness Rating:

22.0 rockwell c and 32.0 rockwell c

Thread Size:

0.250 inches

Second Shank Diameter:

Between 0.365 inches and 0.368 inches

First End Location:

Threaded end

First End Taper Angle:

45.0 degrees

Second End Tip Radius:

0.030 inches

Second End Taper Angle:

30.0 degrees

Material:

Steel comp 416

Material Specification:

Astm a582 assn standard single material response

Surface Treatment:

Passivate

Surface Treatment Specification:

Qq-p-35 federal specification single treatment response

Style Designator:

Undercut

Thread Series Designator:

Unf

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

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