

View Online at <https://aerobasegroup.com/nsn/5315-01-311-1451>

**First End Style:**

Square

**Second End Style:**

Chamfered

**Thread Class:**

3a

**Thread Direction:**

Right-hand

**Thread Length:**

0.450 inches

**Shank Length:**

0.450 inches

**Shoulder Width Across Flats:**

0.375 inches

**Shank Diameter:**

0.250 inches

**Overall Length:**

1.500 inches

**Undercut Diameter:**

Any acceptable

**Undercut Width:**

0.050 inches

**Second End Taper Length:**

Any acceptable

**Second End Relationship With First End:**

Not identical

**Thread Size:**

0.250 inches

**Second Shank Diameter:**

Between 0.244 inches and 0.246 inches

**First End Location:**

Threaded end

**Second End Tip Radius:**

0.030 inches

**Second End Taper Angle:**

30.0 degrees

**Second Shank Length:**

0.875 inches

**Material:**

Steel comp 416

**Material Specification:**

Astm a582 assn standard single material response

**Surface Treatment:**

Passivate

**Surface Treatment Specification:**

Qq-p-35, type 4 federal specification single treatment response

**Style Designator:**

Undercut

**Thread Series Designator:**

Unf

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fig:**

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