

View Online at <https://aerobasegroup.com/nsn/5315-01-311-1451>

First End Style:

Square

Second End Style:

Chamfered

Thread Class:

3a

Thread Direction:

Right-hand

Thread Length:

0.450 inches

Shank Length:

0.450 inches

Shoulder Width Across Flats:

0.375 inches

Shank Diameter:

0.250 inches

Overall Length:

1.500 inches

Undercut Diameter:

Any acceptable

Undercut Width:

0.050 inches

Second End Taper Length:

Any acceptable

Second End Relationship With First End:

Not identical

Thread Size:

0.250 inches

Second Shank Diameter:

Between 0.244 inches and 0.246 inches

First End Location:

Threaded end

Second End Tip Radius:

0.030 inches

Second End Taper Angle:

30.0 degrees

Second Shank Length:

0.875 inches

Material:

Steel comp 416

Material Specification:

Astm a582 assn standard single material response

Surface Treatment:

Passivate

Surface Treatment Specification:

Qq-p-35, type 4 federal specification single treatment response

Style Designator:

Undercut

Thread Series Designator:

Unf

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fig:

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