NSN 5315-01-311-6406

Headless Shoulder Pin - Page 1 of 2



View Online at https://aerobasegroup.com/nsn/5315-01-311-6406

First End Style:
Square
Second End Style:
Chamfered
Thread Class:
3a
Thread Direction:
Right-hand
Thread Length:
0.345 inches
Shank Length:
0.502 inches
Shoulder Width Across Flats:
0.375 inches
Shank Diameter:
Between 0.1851 inches and 0.1863 inches
Overall Length:
1.160 inches
Second End Taper Length:
Between 0.170 inches and 0.210 inches
Second End Relationship With First End:
Not identical
Thread Size:
0.190 inches
Second Shank Diameter:
Between 0.1890 inches and 0.1895 inches
First End Location:
Square end
Second End Tip Radius:
Between 0.060 inches and 0.090 inches
Second Shank Length:
0.533 inches
Material:
Steel comp 302 or steel comp 304 or steel comp 303se
Material Specification:
Qq-s-763, cond b federal specification 1st material response or qq-s-763, cond b federal specification 2nd material response or mms265,
cagec 76301 mfr ref 3rd material response
Surface Treatment:
Passivate
Surface Treatment Specification:
Qq-p-35 federal specification single treatment response
Style Designator:

Shoulder

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Thread S	Series	Designator:
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Unjf

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

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