## NSN 5315-01-311-6409

Headless Shoulder Pin - Page 1 of 2



View Online at https://aerobasegroup.com/nsn/5315-01-311-6409
First End Style:
Square
Thread Class:
2a
Thread Direction:
Right-hand
Thread Length:
0.051 inches
Shank Length:
0.082 inches
Shoulder Diameter:
0.187 inches
Shank Diameter:
0.112 inches
Overall Length:
0.623 inches
Undercut Diameter:
Between 0.077 inches and 0.080 inches
Undercut Width:
0.050 inches
Second End Relationship With First End:
Identical
Thread Size:
0.112 inches
Second Shank Diameter:
Between 0.078 inches and 0.080 inches
First End Location:
Both ends
Surface Finish:
63.0 microinches
Second Shank Length:
Between 0.461 inches and 0.471 inches
Material:
Steel comp 302
Material Specification:
Qq-s-763 federal specification single material response

**Surface Treatment:** 

Passivate

**Surface Treatment Specification:** 

Qq-p-35 ty4 federal specification single treatment response

Style Designator:

Undercut

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Unc

Shelf Life:

N/a

**Unit Of Measure:** 

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Demilitarization:

No

Fiig:

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