

View Online at <https://aerobasegroup.com/nsn/5315-01-313-8744>

**First End Style:**

Chamfered

**Second End Style:**

Square

**Thread Class:**

3a

**Thread Direction:**

Right-hand

**Shoulder Diameter:**

1.375 inches

**Shank Diameter:**

0.375 inches

**Overall Length:**

2.626 inches

**Undercut Diameter:**

Between 0.298 inches and 0.308 inches

**Undercut Width:**

Between 0.113 inches and 0.128 inches

**Hole Arrangement Style:**

One end drilled

**First Hole Diameter:**

Between 0.106 inches and 0.116 inches

**Distance From Centerline Of Hole To End Of Pin:**

0.191 inches

**First End Taper Length:**

Between 0.046 inches and 0.076 inches

**Second End Relationship With First End:**

Not identical

**Thread Size:**

0.375 inches

**Second Shank Diameter:**

Between 0.9980 inches and 0.9985 inches

**First End Location:**

Threaded end

**First End Taper Angle:**

45.0 degrees

**Surface Finish:**

16.0 microinches shoulder outside diameter

**Second Shank Length:**

Between 1.800 inches and 1.805 inches

**Material:**

Steel uns k23080

**Material Specification:**

Ams 6411 assn standard single material response

**Thread Series Designator:**

Unjf

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fig:**

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