

View Online at <https://aerobasegroup.com/nsn/5315-01-315-5632>

**First End Style:**

Chamfered

**Second End Style:**

Square

**Shank Length:**

Between 0.120 inches and 0.130 inches

**Shoulder Diameter:**

Between 0.2455 inches and 0.2460 inches

**Shank Diameter:**

Between 0.1880 inches and 0.1885 inches

**Overall Length:**

Between 0.270 inches and 0.290 inches

**First End Taper Length:**

Between 0.035 inches and 0.055 inches

**Second End Relationship With First End:**

Not identical

**First End Location:**

Shoulder end

**First End Taper Angle:**

Between 28.0 degrees and 32.0 degrees

**Surface Finish:**

63.0 microinches outside diameter

**Material:**

Nickel alloy 718

**Material Specification:**

Ams 5663 assn standard single material response

**Style Designator:**

Shoulder

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fig:**

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