

View Online at <https://aerobasegroup.com/nsn/5315-01-315-5632>

First End Style:

Chamfered

Second End Style:

Square

Shank Length:

Between 0.120 inches and 0.130 inches

Shoulder Diameter:

Between 0.2455 inches and 0.2460 inches

Shank Diameter:

Between 0.1880 inches and 0.1885 inches

Overall Length:

Between 0.270 inches and 0.290 inches

First End Taper Length:

Between 0.035 inches and 0.055 inches

Second End Relationship With First End:

Not identical

First End Location:

Shoulder end

First End Taper Angle:

Between 28.0 degrees and 32.0 degrees

Surface Finish:

63.0 microinches outside diameter

Material:

Nickel alloy 718

Material Specification:

Ams 5663 assn standard single material response

Style Designator:

Shoulder

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fig:

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