

View Online at <https://aerobasegroup.com/nsn/5315-01-316-1576>

First End Style:

Square

Thread Pitch Diameters:

+0.4087/+0.4123 inches

Thread Direction:

Right-hand

Thread Length:

0.410 inches

First Step Diameter:

Between 0.5886 inches and 0.5896 inches

First Step Length:

1.181 inches

Second Step Diameter:

Between 0.471 inches and 0.472 inches

Second Step Length:

Between 0.944 inches and 0.954 inches

Third Step Diameter:

0.438 inches

Third Step Length:

0.440 inches

Hole Arrangement Style:

One end drilled

First Hole Diameter:

Between 0.2560 inches and 0.2590 inches

Distance From Centerline Of Hole To End Of Pin:

0.312 inches

Thready Qty Per Inch (tpi):

27

Second End Relationship With First End:

Identical

Thread Size:

0.438 inches

First End Location:

Unthreaded end

Special Features:

0.560 in. Long 0.246 in. Min. 0.249 in. Max. Dia., 1/4-28 unf-2a 0.280 in. Long extra step adjacent to third step

Material:

Steel comp 316

Material Specification:

Qq-s-763 federal specification single material response

Style Designator:

Shoulder

Thread Series Designator:

Uns

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

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