

View Online at <https://aerobasegroup.com/nsn/5315-01-317-4130>

Thread Class:

2a

Thread Direction:

Right-hand

Thread Length:

0.313 inches

Shoulder Width Across Flats:

Between 0.370 inches and 0.375 inches

Overall Length:

1.062 inches

Undercut Diameter:

0.156 inches

Undercut Width:

0.062 inches

First Step Diameter:

Between 0.3125 inches and 0.3130 inches

First Step Length:

0.187 inches

Second Step Diameter:

Between 0.1873 inches and 0.1876 inches

Second Step Length:

0.438 inches

Third Step Diameter:

0.190 inches

Third Step Length:

0.313 inches

Hardness Rating:

36.0 rockwell c and 42.0 rockwell c

Thread Size:

0.190 inches

Material:

Steel comp 630

Material Specification:

Aisi assn standard single material response

Surface Treatment:

Passivate

Surface Treatment Specification:

Qq-p-35 federal specification single treatment response

Thread Series Designator:

Unf

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

A212a0