

View Online at <https://aerobasegroup.com/nsn/5315-01-317-4130>

**Thread Class:**

2a

**Thread Direction:**

Right-hand

**Thread Length:**

0.313 inches

**Shoulder Width Across Flats:**

Between 0.370 inches and 0.375 inches

**Overall Length:**

1.062 inches

**Undercut Diameter:**

0.156 inches

**Undercut Width:**

0.062 inches

**First Step Diameter:**

Between 0.3125 inches and 0.3130 inches

**First Step Length:**

0.187 inches

**Second Step Diameter:**

Between 0.1873 inches and 0.1876 inches

**Second Step Length:**

0.438 inches

**Third Step Diameter:**

0.190 inches

**Third Step Length:**

0.313 inches

**Hardness Rating:**

36.0 rockwell c and 42.0 rockwell c

**Thread Size:**

0.190 inches

**Material:**

Steel comp 630

**Material Specification:**

Aisi assn standard single material response

**Surface Treatment:**

Passivate

**Surface Treatment Specification:**

Qq-p-35 federal specification single treatment response

**Thread Series Designator:**

Unf

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fiig:**

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