

View Online at <https://aerobasegroup.com/nsn/5315-01-317-4477>

First End Style:

Counterbored w/o through hole

Head Style:

Flat

Diameter:

Between 0.248 inches and 0.249 inches

Undercut Diameter:

0.281 inches

Under Head Length:

0.489 inches

Undercut Width:

0.031 inches

Internal Drive Style:

Torque

First End Counterbore Diameter:

Between 0.143 inches and 0.147 inches

First End Counterbore Depth:

Between 0.109 inches and 0.119 inches

Hardness Rating:

36.0 rockwell c and 42.0 rockwell c

Pin Head Diameter:

Between 0.292 inches and 0.332 inches

Surface Finish:

63.0 microinches outside diameter

Height:

0.052 inches

Material:

Steel comp 630

Material Specification:

Aisi, uns s17400 assn standard single material response

Surface Treatment:

Passivate

Surface Treatment Specification:

Qq-p-35, ty1, ty2, or ty3 federal specification single treatment response

Style Designator:

Groove

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fig:

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